

INSTRUCTOR MANUAL



V9000 COMMANDER™

Cabin Fire + Smoke Trainer

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2. General information

2.1 Safety cautions

In order to ensure safe operation of the fire trainer, the following instructions must be observed:

- ▲ The fire trainer may only be used under strict supervision of a qualified instructor who is aware of the safety procedures for this fire trainer.
- ▲ Before entering the fire trainer, the instructor shall make sure there are no damages to the fire trainer on the outside or on the inside, no unusual smell or smell of gas is observed and no waste or other items are left behind in the fire trainer. In case of any damages or any unusual smell, the instructor shall immediately call a qualified engineer.
- ▲ Never use the fire trainer without a trained instructor or observer present.
- ▲ The emergency stop buttons may only be used in case of an emergency. Never use these buttons for normal stop functions.
- ▲ Never remove panels and/or covers there are no user serviceable parts inside. Many of the circuits remain charged for some time after a system is disconnected from the utility supply.
- ▲ Never cover the gas sensors and over-temperature sensors, which are mounted in the fire trainer. Call a qualified engineer in case any gas or temperature sensor looks or is damaged.
- ▲ The technical room may be entered exclusively by qualified engineers.
- ▲ A qualified engineer shall be notified in the event of a fault notification or any other technical issue.
- ▲ When training is in progress, a green light will be activated next to the main entrance door.
- ▲ The fire extinguishers used for training are for training purposes in the fire trainer only.
- ▲ In case a fire is detected and the fire alarm sounds, all persons must exit the fire trainer as quickly as possible.
- ▲ Surfaces and/or areas close to the fire sources may be hot during or after they have been activated. Wear hand gloves and protective clothing!
- ▲ All participants of the training shall be made acquainted with the safety measures and evacuation plan of the fire trainer as described in this manual before training starts.



2.2 Safety measures



CAUTION Hazard with a low risk

Before operating the fire trainer, these safety measurements should be known. If unclear: do not start the training.

The V7000 Brigade[™] and V9000 Commander[™] fire trainer is equipped with the following safety measures:



Figure 1 - V9000 Commander safety measures overview

- 1. Emergency stop buttons
- 2. Evacuation lighting
- 3. Orientation light
- 4. System OK light (outside, green)
- 5. Warning light (outside, red)
- 6. Acoustic warning horn (inside)
- 7. Emergency exits
- 8. Gas detection system
- 9. Gas detectors
- 10. Position for real fire extinguishers (to be installed by operator)
- 11. Position for fire blanket (to be installed by operator)



2.3 Emergency stop

The V9000 Commander[™] fire trainer has three Emergency stop buttons:

- 1. One (1) located on the instructor operating station (IOS) in the observation cabin (V9000 Commander[™] fire trainer only)
- 2. One (1) in the preparation area
- 3. One (1) under the air extraction outlet in the fire training cabin

These Emergency buttons shall be used in case of an emergency and will shut down the fire trainer immediately.



Figure 2 - Emergency stop buttons

Selecting an Emergency stop button will activate the emergency shutdown. The emergency shutdown is also activated in the following situations:

- Leak test failure
- Gas detection system alarm, 10% LEL is exceeded
- 'Room temperature too high' results in the following actions:

The following actions will be taken when the emergency shutdown is executed

- All scenario's and functionalities are being switched off.
 - The main gas valve will be closed
 - The cabin lights and observation lights are being switched to BRIGHT
 - The ventilation is being switched to MAX
 - The optical alarm is activated
 - The acoustic alarm is being activated

If an emergency shutdown has been activated, inform a qualified engineer.



2.4 Gas detection system

The fire trainer is equipped with a gas detection system with four infra-red gas detection transmitters.

The system operates independently from the PLC. Two independent gas detection transmitters are installed in each room (fire training area and the technical room) at 25 cm above the floor level in order to detect gas. Since propane is denser than air the gas will sink to the ground in the event of a leak in the system.



Figure 3 - Gas detection system



2.5 Evacuation

In case of a power loss in the fire trainer, an emergency exit light will illuminate above the main exit door, and an orientation light will illuminate the fire training area. This will provide instructor and trainees enough light to evacuate the fire trainer.



Figure 4 - Exit signs and panic escape handles

All external doors can be opened from the inside at all times by pushing the panic escape handle.



Figure 5 - Evacuation routes



3. INTRODUCTION

This manual is an outline for the operation of the V7000 Brigade[™] and V9000 Commander[™] Cabin Fire + Smoke Trainer, hereinafter referred to as fire trainer.

The purpose of this manual is to provide:

- 1. Guidance in the use and functionalities of the fire trainer
- 2. Guidance in the use and functionalities of the automatic extinguisher refilling system
- 3. Guidance in customizing the settings of the fire trainer for particular fire training exercises
- 4. Overview of the possible fault indications

Information on the maintenance of the fire trainer can be found in the Maintenance Manual.

Information on the installation of the fire trainer and the required installation prerequisites can be found in the Installation Provisions Manual.



4. SYSTEM START UP

This section describes the start-up of the fire trainer.

STEP 1: Turn main power on



The fire trainer Main Power Switch in the Technical Room shall be ON.

It is recommended to have the Main Power Switch on <u>at all times</u> to ensure the proper functioning of the gas detection system and the cabin defrost heating.

Figure 6 – Main power switch

STEP 2: Open gas bottle



The gas bottle, normally located in the gas cabinet in the technical room, shall be opened by turning counter clockwise.

Figure 7 – Gas bottle

STEP 3: Activate light/standby switch



switch will turn on the lights and will activate the IOS screen.

A light/standby switch is normally located next to the entrance door. This

Figure 8 – Light/standby switch



STEP 4: Activate System

Select System On/Off on the IOS.

	SIEMENS	SIMATIC HMI
F1	IOS Noge System controls	M CONTROL
F3	System Sincke Sincke acception of the Sincke S	rted Trainer Bight
F5	station fault et altread serre Room temp fault station fault et altread serre Room temp fault fa	Table Com
F7	Log Detected (No Gas low Detected (No Gas low)	obr Bight
K1	STATUS W RFFT Oven Smoke Accepted Ready Switched off Ready faults active	ARNINGS K2

Figure 9 – System ON/OFF

When System On/Off is being selected, an automatic gas leak test will be initiated. The leak-test takes 1 minute and when the leak-test is OK, the display switches to the Instructor page automatically.



Figure 10 - Gas leak test notification



The Smoke generator needs ten minutes to warm-up. When the smoke generator has reached its operating temperature, the Ready-for-Training light will show green in the status section.



Figure 11 – Ready for Training indication

The fire trainer is Ready for training! Scenarios can be selected immediately.



5. INSTRUCTOR PAGE





Figure 13 - Available scenarios and light control

SIEMENS SIMATIC HMI In this section warnings and alarms are indicated. 'Ready for training' indicates that the fire trainer is ready for training. In case 'Gas Detected'/'E-stop'/'Room Temperature'/'Leaktest not OK' appears, the fire 'Smoke ready' indicates that the smoke trainer shall be evacuated immediately and generator has reached its operating temperature and is ready for use. maintenance personnel shall be notified. 'Oven switch off' indicates that the oven Further all other warnings which are not accepted switch is in the Off position will appear here. Maintenance personnel should still be informed when a warning appears which doesn't 6 require the trainer to be evacuated. 'Accepted faults active' informs that there are faults which are accepted by maintenance RAINING PROGRESS personnel F8 1 to text K1 K2

Figure 14 - Status and Warning messages



Figure 15 - Typical scenario example

■ F L <u>∧</u> M E ■ ■ ΑΥΙΑΤΙΟΝ



Figure 16 - Training progress bar

	SIEMENS To train the same scenario again, one of these three buttons can be activated.	
F1		F2
F3		F4
F5	Sett. page ((o)) 4 00 000 000 000 000	F6
F7	Log page STATUS	F8
К1	Ready for Oven Smoke Switched off Ready	K2

Figure 17 - Training feedback controls (well done)



Figure 18 - Training feedback (Again)

	SIEMENS	SINATIC HN	<u>/ </u>
F1		In the Laptop scenario, also a Glowing Sp will be activated. After the fire has been extinguished with the fire extinguisher, additionally the Glowing Spot shall be cool down with water from the Coffee Can.	led F2
F3			iner aht
F5	Sett. page ((o		obs F6
F7			Obs F8
K1	STATUS Ready for Oven Smoke training Switched off Ready		K2

Figure 19 - Laptop glowing spot

ΑΥΙΑΤΙΟΝ



Figure 20 - Seat short circuit



6. LESSON PLANS

6.1 Using lesson plans

Follow the following steps to change to another lesson plan: 1. Select "Select your Program" on the Instructor page



Figure 21 - Instructor page

2. Select the program you would like to use, e.g. INI A



Figure 22 - Select your Program page





Figure 23 - Instructor page

6.2 Programming Lesson plans

The fire trainer offers a lot of room for customization. The following parameters can be customized to customers preferred settings:

- Training in "Automatic mode" or in "Manual mode"
- Difficulty level between 1 and 4: 1 is easy to extinguish and 4 is hard to extinguish.
- Lighting between 0% and 100%
- Smoke quantity between 0% and 100% per fire place
- Training time: time allowed for trainee to conduct the extinguishing task
- Glowing spot relight timer indicates after how many seconds the fire should start again if the glowing spot is not properly cooled with the water can
- Oven switch timer indicates after how many seconds the fire should start again if the oven switch was not switched off
- Enable or disable cabin panic sound (optional)
- Enable or disable burning smell (optional)

Change settings as follows:

1. Select "Select your Program" on the Instructor page



2. Select the program you would like to change, e.g. INI A



3. INI A will appear on the Instructor page





- 4. Select "Settings page". This page is password protected!
- 5. Change settings as desired
- 6. Select "Save Data"

IOS	■■■FLA	MEIII	ave data SITTIN	NGS Cabin
Page	Gas system	Smoke System course	Color Lagric Sectings	Temperature DIM
	System pressure	Current output 0%	Current output 100%	Cabin front 17.8 °C
_	E 1000	Output set to:	Output set to:	Cabin rear 25.0 °C
Sys Ctri	800	Cabin smoke 75%	Bright set to 100%	Air extract 18.9 °C Cabin
Page	407	Oven 35%	Dim set to 25%	Temp too high
	200	Laptop 35%	Set value between 0-100%	warning level set to
	Unit - mBAR	Luppage bin 50%	light brightness	Duct 100 °C
Cott	Gas warning set to:	Sent 40%	Training	Trainer 50 °C obs
Page	Gas Low 400mbar	Laustony 2005	Main time 1.5 min	DIM
_	No Gas 350mbar	Set using her uses (h 100% m	Differentian O	Unit selection Celsius
_	Unit selection	determine the best result per	Set difficulty value (1-3)	
	Set pressure between 0-500mber.	Air extraction meter	1= easys 5= hard to excinquish	Relight timers
Log	working pressure is «R00mbar.		Action selection	Ginarian anat 10 sec
Page	Turn system off	Fan level 25%	maning mode: Mutomade	Binging apply
	Time to off set 1.0H	Inlet valve set 25%		Set value is the time delay
	This timer is activated when the system is ready while in standby.	Duct valve set 055	_	between extraplucing the fire
	STATUS		WARNIN	65
Retr	ady for Smoke aining Ready	Oven Switched off		

7. "Save Data" will illuminate yellow to confirm settings change Up to eight different settings can be saved.

	INI A	INI B	INI C	INI D	REC A	REC B	REC C	REC D
Auto/Man	А	А	А	А	М	М	М	М
Diff level	1	2	3	4	2	2	4	4
Lighting	100%	80%	60%	40%	80%	80%	20%	20%
Smoke	20%	40%	60%	80%	20%	80%	20%	80%
Tr. Time	2,5m	2,0m	1,5m	1,0m	1,0m	1,5m	1,0m	1,5m
GS timer	15s	15s	10s	10s	10s	10s	10s	10s
Ov timer	10s	10s	6s	6s	6s	6s	6s	6s
Sound	OFF	OFF	ON	ON	ON	ON	ON	ON
Smell	OFF	OFF	ON	ON	ON	ON	ON	ON

Standard settings are:

Figure 24 - Standard settings



7. EXTINGUISHER REFILLING STATION



Hazard with risk of physical injury

Make sure your hand or fingers are not trapped between the fire extinguisher bottle and the holder while placing the fire extinguisher into the ARS1200.

The refilling process is fully automatic.

WARNING

To prevent injury by trapping your hand or fingers, make sure the fire extinguisher is hold on the <u>grip</u> and only <u>one</u> hand is being used.



WRONG



CORRECT

When an extinguisher is placed in the holder, it will be locked and the refilling process starts automatically.

A flashing green light indicates that the refilling process is ongoing.



When the refilling process is finished, the green light will illuminate steady and the extinguisher will be released. The entire process shall not take more than 25 seconds.

When the extinguisher is taken from the holder, the green light will illuminate for approx. 2 seconds.

The next extinguisher can be placed in the holder for refilling not before the green light is switched off.



8. SYSTEM CONTROL PAGE

The system control page is password protected and only accessible for authorized personnel.

The system control page can be selected to check the status of the fire trainer, to switch the fire trainer ON/OFF, override the smoke generator power, control the smoke extraction and accept faults.

SIE	MENS	SIMATIC	HMI
F1 105 page	SCEN	INSTRUCTOR PAGE	Trainer Dm
F3 Sys	This button provides access to the password- protected System	age Seat Lavatory SMOKE	Trainer Bright
F5 Sett.	control page	Short Circuit Smoke Extraction	Obs Dim
F7 Log page	Well I I	Again	Obs Bright
K1	STATUS FT Oven Smoke Accepted ady Switched off Ready faults active	WARNINGS	к2

Figure 25 - Access to system control page

SIEMENS

SIMATIC HMI

F1	− ■■FL, IO5 page		Custom	S`	YSTEM CO	ONTROL	 Trainer Dim	F2
F3	Sys Ctil	System On/Off	Smoke Generator	Smoke Extraction	Faults		Trainer Bright	F4
F5	Sett. page	Emergency stop Room temp too high	Decalcifier fault Water supply fault	Refilling station fault Smoke gen fault	Burner fault Main ignition fault		Obs Dim	F6
F	This section allows the instructor to switch the system ON/OFF. Maintenance personnel can	Gas Detected Gas low	No Gas	Leaktest ok	I Smoke fluid		Obs Bright	F8
K.	override the smoke generator power, control the smoke extraction and accept faults.	ake Acc dy fault	epted s active		WARNINGS	3		К2
Γ								

Figure 26 - System control page

SIEMENS					SIMATIC	CHMI	
F1 IOS A V I	A M E I	System	S ^V controls	YSTEM C	ONTROL	Trainer Dim	F2
F3 Sys ctrl	On/Off	Generator System statu Decalcifier	Extraction is indications Refilling	accepted		Trainer Bright 	F4
This section summarizes the status of all the systems. Warnings and	stop Room temp too high Gas Detected	fault Water supply fault	Smoke gen fault	Main ignition fault Smoke fluid		Obs Dim	F6
accepted faults will show red or amber.	Gas low			10.00		Obs Bright	F8
STATUS RFFT Oven Ready Switched off	Smoke Acco Ready faults	epted active		WARNING	5	-	К2

Figure 27 - Explanation system controls

SIEMENS

SIMATIC HMI

F1 IOS page		SYSTEM			CONTROL Trainer		
F3 Sys	System On/Off	Smoke Generator System statu	Smoke Extraction	Faults accepted		 Trainer Bright	
F5 Sett. page	Emergency stop Room temp too high	Decalcifier fault Water supply fault	Refilling station fault Smoke gen fault	Burner fault Main ignition fault		Obs Dim	
F7 Log page	Gas Detected Gas low	No Gas	Leaktest ok	Smoke fluid low		Obs Bright	
K1	STATUS Oven Smoke Acce Switched off Ready faults	active		WARNINGS		-	

System status indications

- 'Emergency stop': emergency stop button is activated
- 'Decalcifier fault': decalcifier is not working
- 'Refilling station fault': refilling unit is not working
- 'Burner fault': burner is not igniting after 4 attempts
- 'Room temp too high': the preset value is exceeded
- Water supply fault': there is not water flow detected by the filling station
- 'Smoke gen fault': smoke generator is not responding for at least 10 min
- 'Main ignition fault': main burner is not igniting
- 'Gas detected': the gas detection system has detected gas
- 'No gas': no gas available
- 'Leak test ok/not ok': indicates the outcome of the leak test
- 'Smoke fluid low': smoke fluid reservoir almost empty
- 'Gas low': gas pressure is low in the system

The maintenance manual contains a troubleshooting section and Job Guides on how to solve issues.



9. SETTINGS PAGE

The Settings page offers the possibility to customize particular settings. This page is password protected and shall only be accessible for authorized instructors.



NOTE

This settings page can be used to change the parameters (in the white boxes) used for training. Note that changes can have a negative effect on the training experience.

	SIEMENS	SIMATIC HMI
F1		INSTRUCTOR PAGE
F3	This button provides access to the password- protected Settings	ge Seat Lavatory Traner Blight SMOKE
F5	Sett. page	Short Cabin Smoke Ohs F6
F7	Log Dage Well 	Again Bright
К1	STATUS RFFT Oven Smoke Accepted Ready Switched off Ready faults active	WARNINGS

Figure 29 - Access to settings page

SIEMENS

SIMATIC HMI



Figure 30 - Settings page overview, with default values

	SIEMENS	SIMATIC HMI	
F1		E∎∎∎ SETTINGS —	F2
F3	Corre Smok System pressure Currer System pressure Currer 1800 Cabin 1400 Oven 1400 Lepto 1000 Lepto 1000 Lepto	Gas system This indicator displays the actual gas pressure in the gas system.	F4
F5	Sett page Unit - mBAR Gas warning set to:	The 'Gas Low' setting indicates when the Gas Low warning will appear. The 'No Gas' setting indicates when the No Gas	F6
F7	Long Polo No Gas Low <u>300mbar</u> Air (No Gas <u>150mbar</u> Fan le Inlet Set pressure between 0-500mbar, working pressure is <500mbar. STATUS BEET Oven Smoke	warning will appear. alve set 0% between estinghuising the fire flames estinghuised and OK signal. Set value should be 22sec WARNINGS	F8
K1	Ready Switched off Ready	faults active	К2

Figure 31 - Gas system

SIEMENS

SIMATIC HMI

F1		SETTINGS —	F2
F3	System pressure System pressure System pressure System pressure Current output @% Output set to: Cabin smoke 75% Oven 30% Urg 30% Urg 30% Cabin smoke 395tem control	Car Smoke System control 2 These settings can be adjusted to optimize the Bright smoke quantity for each Dimet particular fire place.	F4
F5	Sett. 900 Luggage bin 40% 477.00 Seat 40% 200 Lavatory 40% Unit mEAR Ser value beivee 0.10% for determine best naufber or	Item system off Trainer S0 °C Obs Time to off set 0.1H Unit selection Celsius D/m The tomer's activated when the system is nearly and the instructor Unit selection Celsius D/m	F6
F7	Gas warning set to: rection and for cabin sense Log Gas Low 300mbar No Gas 150mbar Air extraction system Fan level 25% Ser pressure between 0.550mbar; Inlet valve set Ser pressure is <500mbar;	etar switch is off: Relight timers Glowing spot 10S Overswitch 6S Set vake is the time delay between exinghtising the fire and acto relight. WARNINGS	F8
K1	RFFT Oven Smoke Accepted Ready Switched off Ready faults active		К2

Figure 32 - Smoke system

SIEMENS SIMATIC HMI	
F1 Image: Signal Si	2 4 6 8

Figure 33 - Training progress

SIMATIC HMI SIEMENS **Cabin Light settings** These settings can be adjusted to set the SETTINGS brightness of the lighting in the fire training F2 Cabin Light settings Dir: area. Temperature Cabin front 17.7 Current output 100% ъС Output set to: Output se Cabin rear 18.1 °C Bright set to 100% F3 Cabin smoke F4 Air extract 17.7 duct °C Oven Dim set to 40% 'Temp too high' warning level set to Set value between 0-100% to determine the best light brightness Laptop 100 °C Luggage bin Duct 50 °C F6 F5 Seat Turn system off Trainer 40% Lavatory 40% Time to off set 0.1H Unit selection Celsius 0-300%. •sult pei •oke This timer is activated whe system is ready and the ins start switch is off. Set value between 0-determine the best re section and for cabin s Gas warning set to: Training Progress Relight timers 300mbar Air extraction system Gas Low F7 F8 Lon 10S 1.0M Obs Iright Glowing spot Main time 150mbar 25% No Gas Fan level Ovenswitch 6S Extinguish time 1.0S Inlet valve set 15% Set value is the time between flames extinghuised and OK signal Set value should be 22sec Set value is the between extingh and auto relight. Set pressure between 0-500mbar working pressure is <500mbar. Duct valve set 0% Accepted faults active K1 K2 Figure 34 - Cabin light settings SIMATIC HMI SIEMENS

F1	Relight timers 'Glowing spot' indicates the setting for the time after which the fire will automatically relight if not cooled down properly by the use of the Dimensional Content of the time after which the fire will automatically relight if Cable fort 17.7 °C	F2
F3	coffee can. 'Oven switch' indicates the setting for the time after which the fire will automatically relight if 'Temp too high'	F4
	the oven switch is not switched-off.	
F5	Sett. Degre 0 0 Unit mBR Set value between 0:100% The timer's activated when the The timer's activated when the	F6
F7	Gas warning set to: defermine the ber much persent person perso	F8
	Set pressure between 0-500mbar, working pressure is <500mbar. STATUS	
K1	RFFT Oven Accepted Ready Switched off Ready faults active	K2

Figure 35 - Relight timers

SIEMENS SIMATIC HMI SETTINGS Temperature F1 F2 These values indicate the bin Light settings Temperature actual temperature in the fire S rent output 100% Cabin front 17.7 Ċ training area and in the air Output set to: ht set to 100% °C Cabin rear 18.1 extraction duct. F3 F4 °C Air extract 17.7 duct ' Temp too high warning level set to 40% 'Temp too high' arning level set to set to' indicates the value between 0-10096 etermine the best brightness warni manufacturer settings for the 100 °C Duct Room temp too high indication 50 °C F6 F5 urn system off Trainer Obs Dim to appear. to off set 0.1H Unit selection Celsius Unit selection allows the user timer is activated whei m is ready and the ins switch is off. Gas to switch between Celsius and Training Progress Relight timers Gas Lov Fahrenheit. F7 F8 Lon 10S 1.0M Obs Iriaht ving spot Main time No Gas Ovenswitch **6**S Extinguish time 1.0S Inlet valve set 15% Set pressure between 0-500mbar, working pressure is <500mbar. Set value is the between extingh and auto relight. Set value is the time between Rames extinghuised and OK sig Set value should be 22sec Duct valve set 0% ٦ Accepted faults active K1 K2

Figure 36 - Temperature settings

E	SIEMENS	SIMATIC HMI	
F1 #	Construction Construction	Settings Image: Settings Carbin Light settings Image: Settings Current output00% Image: Settings Dight set to00% Image: Settings Bright set to00% Image: Settings Dight set to	F2 F4 F6 F8
К1	RFFT Oven Smoke Accepted Ready Switched off Ready faults active		K2

Figure 37 - Air extraction system

SIEMENS SIMATIC HMI SETTINGS • • F Turn system off F1 F2 Time to off set: this timer ainei Dir: Gas system ngs Temperature indicates the time that the Cabin front 17.7 <u>%</u> ъС System pressure system is turned off Cabin rear 18.1 °C ŝ automatically after the standby F3 F4 Air extract 17.7 °C switch is turned off. 'Temp too high' warning level set to Laptop to determine the best light brightness 40% 100 °C Duct Luggage bin F5 Seat Turn system off Trainer 50 °C F6 Time to off set 0.1H Lavatory 40% Unit selection Celsius Set value between 0-100% determine the best result pe section and for cabin smoke This timer is activated wi system is ready and the start switch is off. Gas warning set to: Relight timers Training Progress 300mbar Air extraction system Gas Low F7 F8 LOR 10S Main time 1.0M Glowing spot 150mbar 25% No Gas Fan level Ovenswitch 6S Extinguish time 1.0S Inlet valve set 15% Set value is the time between flames extinghuised and OK signal Set value should be 22sec Set value is the between extingh and auto relight. Set pressure between 0-500mbar working pressure is <500mbar. Duct valve set 0% Accepted faults active K1 K2 Figure 38 - Turn system off



10. ALARM LOGGING PAGE

The alarm logging page can be used to see the logged alarms, e.g. E-stop, Room temperature too high, etc.

SIE	MENS	SIMATI	SIMATIC HMI		
F1 IOS Dage			Trainer Dim		
F3 Sys	Oven Laptop Lug DESELECT	gage Seat Lavatory Sin SMOKE	Trainer Bright		
F5 Sett. page	Fire Smoke Glowing Spot	Short Cabin Smoke Circuit Smoke Extraction	obs Dim		
F7	This button provides access to the Log Page	NG PROGRESS	abs Bright		
K1	STATUS FT Oven Smoke Accepted ady Switched off Ready faults active	WARNINGS	К2		

Figure 39 - Access to Log page

	SI	EMENS			SIMATIC	HMI	
F1	 IOS page	Time		Ctatue	ALARM LOGGING PAGE	Trainer Dim	F2
F3	 Sys ctrl	A 13:49:01 A 13:49:01 D 13:49:01 D 13:46:18 D 13:46:09 D 13:45:10	01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17	IO IO IO I IO I IO I	No gas Gas low No gas Gas bottle empty Gas bottle empty Gas bottle empty Gas bottle empty	Trainer Bright	F4
F5	Sett. page	A 13:43:02 D13:44:56 D13:42:37 D13:42:25 D13:42:23 A 13:42:19	01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17	IO I IO I I	Gas pressure low Gas pressure low Gas pressure low Gas pressure low Gas brue dow	Obs Dim	F6
F7		D13:39:07 D13:39:07 D13:39:07 D13:39:07 D13:39:07 D13:39:07	01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17 01-Feb-17	I I I I I	AFS#1 Empty cycle fault AFS#1 Water supply fault AFS#1 System fault Coffee can water supply fault Refiling station CFSE to Empty and fault	Obs Bright	F8
K1		D13:38:52 ST RFFT Oven Leady Switched of	01-Feb-17 ATUS Smoke f Ready	IO Accepta faults act	AFS#1 Empty cycle fault WARNINGS		K2

Figure 40 - Log page